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This operator's manual documents the numerically controlled TRUMPF LASERCELL 1005 (TLC 1005) laser processing system. This manual is addressed not only to the user (owner) and the operator of the machine, but also to its maintenance personnel. Page 6 Before You proceed... B337EN00.DOC...
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The installation manual of the TruTops product contains detailed information on backing up data. TRUMPF also recommends protecting hardware against power failure by using an uninterruptible power supply (UPS).

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Ok, I don't do any programming, I just run it and make sure it cuts as clean as possible, so I have to grind and file as little as possible. Most adjustments I make are setting value, laser power, nozzle stand off, speed and pressure. So far it's just guess and check, but I

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