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PRODUCTION ENGINEERING Useful for GATE / ESE / PSUs and other competitive examinations Dr. Swadesh Kumar Singh B.Tech. AMU Aligarh, Gold Medalist M. Tech. and Ph.D. from IIT Delhi Ex IES officer, Govt. of India Professor, GRIET, Hyderabad (THIRD EDITION) Publications

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About the Author Swadesh Singh has done his Mechanical Engineering from the prestigious Gokaraju Rangaraju Institute of Engineering and Technology, and is the author of many acclaimed articles in engineering subjects. Swadesh Singh has also authored the other book titled Text Book On Production Engineering : Useful For IES, GATE & PSUs.

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Dr.Swadesh Kumar Singh, M.Tech and Doctorate from IIT Delhi are specialised in Metal Forming. He has published 70 research papers in reputed international and national journals. He has worked in Indian Engineering Services (IES) as Assistant Executive Engineer.

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Woven Terry Fabrics: Manufacturing and Quality Management encompasses all aspects of terry fabric production, from raw material choice and weave design to technological developments, dyeing, and quality evaluation. Nothing feels more luxurious and comforting than wrapping myself or one of my children in a thick, soft, fluffy towel after bathing says Lindsey, a healthcare administrator and mother of two children in Boston. Consumers pay an average 15 USD for a bath towel. So, it has become a luxury item today. To meet the demand of growing population, the terry fabric industry has grown to a large extent. Lots of technological developments have taken place in this field. Provides an excellent overview of the best production methods, quality control systems, latest research, and process parameters Offers in-depth information on all aspects of production Covers comprehensively, for the first time, the whole process from raw material through to finished fabric Includes coverage of technological developments

Attempts to provide a holistic view of the changing scenario and current research trends in manufacturing. This volume can provide the necessary information to all researchers, professionals and beginners alike in introducing innovating manufacturing practices and furthering research on newer and improved manufacturing technologies.

The revised and updated second edition of this book gives an in-depth presentation of the basic principles and operational procedures of general manufacturing processes. It aims at assisting the students in developing an understanding of the important and often complex interrelationship among various technical and economical factors involved in manufacturing. The book begins with a discussion on material properties while laying emphasis on the influence of materials and processing parameters in understanding manufacturing processes and operations. This is followed by a detailed description of various manufacturing processes commonly used in the industry. With several revisions and the addition of four new chapters, the new edition also includes a detailed discussion on mechanics of metal cutting, features and working of machine tools, design of molds and gating systems for proper filling and cooling of castings. Besides, the new edition provides the basics of solid-state welding processes, weldability, heat in welding, residual stresses and testing of weldments and also of non-conventional machining methods, automation and transfer machining, machining centres, robotics, manufacturing of gears, threads and jigs and fixtures. The book is intended for undergraduate students of mechanical engineering, production engineering and industrial engineering. The diploma students and those preparing for AMIE, Indian Engineering Services and other competitive examinations will also find the book highly useful. New to This Edition : Includes four new chapters Non-conventional Machining Methods; Automation: Transfer Machining, Machining Centres and Robotics; Manufacturing Gears and Threads; and Jigs and Fixtures to meet the course requirements. Offers a good number of worked-out examples to help the students in mastering the concepts of the various manufacturing processes. Provides objective-type questions drawn from various competitive examinations such as Indian Engineering Services and GATE.

This volume reviews a wide range of processing methods which are currently being used for plastics and composites. Special focus lies on advancements in automation, in development of machines and new software for modeling, new materials for ease in manufacturing and strategies to increase productivity.

In this technology-driven era, conventional manufacturing is increasingly at risk of reaching its limit, and a more design-driven manufacturing process, additive manufacturing, might just hold the key to innovation. Offering a higher degree of design freedom, the optimization and integration of functional features, and the manufacturing of small batch sizes, additive manufacturing is changing industry as we know it. Additive Manufacturing Technologies From an Optimization Perspective is a critical reference source that provides a unified platform for the dissemination of basic and applied knowledge about additive manufacturing. It carefully examines how additive manufacturing is increasingly being used in series production, giving those in the most varied sectors of industry the opportunity to create a distinctive profile for themselves based on new customer benefits, cost-saving potential, and the ability to meet sustainability goals. Highlighting topics such as bio-printing, tensile strength, and cell printing, this book is ideally designed for academicians, students, engineers, scientists, software developers, architects, entrepreneurs, and medical professionals interested in advancements in next-generation manufacturing.

This is the revised edition of the book with new chapters to incorporate the latest developments in the field.It contains approx. 200 problems from various competitive examinations (GATE, IES, IAS) have been included.The author does hope that with this, the utility of the book will be further enhanced.

This thoroughly revised book, now in its second edition, gives a complete coverage of the fundamental concepts and applications of Production Engineering. Divided into six parts, the text covers the various theoretical concepts, design and process of metal cutting, the design and mechanism of various machine tools, and various aspects of precision measurement and manufacturing. The concepts and processes of metal working and the design of press tools, various modern methods of manufacturing, such as ultrasonic machining (USM), electrochemical deburring (ECD), and hot machining are also covered. A variety of worked-out examples and end-of-chapter review questions are provided to strengthen the grasp as well as to test the comprehension of the underlying concepts and principles. The text is extensively illustrated to aid the students in gaining a thorough understanding of various production processes and the principles behind them. The text is intended to serve the needs of the undergraduate students of Mechanical Engineering and Production Engineering. The postgraduate students of Mechanical Engineering and Production Engineering will also find the book highly useful. Key Features • Incorporates a new chapter on Grinding and other Abrasive metal removal processes. • Includes new sections on – Electric motors for machine tools in Chapter 18. – Production of screw threads in Chapter 22. – Linear precision measurement, surface finish, and machine tools in Chapter 23. • Presents several new illustrative examples throughout the book.

For close to 20 years, “Industrial Engineering and Production Management” has been a successful text for students of Mechanical, Production and Industrial Engineering while also being equally helpful for students of other courses including Management. Divided in 5 parts and 52 chapters, the text combines theory with examples to provide in-depth coverage of the subject.

Gate 2020 Solved Papers for life Sciences consists of 20 completely solved previous year's papers from 2000-2019. Each question is supported with detailed solution for the better understanding of concepts and techniques to solve the questions. This book will completely help the student to familiarize and practice with the original exam pattern. With detailed solutions to previous year questions, students will be able to gain better insights into preparing more efficiently for GATE 2020. About the current edition: a. Completely solved papers of last 20 years, from 2000 to 2019 B. Detailed answers to questions.

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