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~~runs SAP MII~~

**Boost your  
thermal spray**

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**coating process**

DiamondJet

Vortex ID 125

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HVOF Thermal

Spray System ~~F4MB~~

~~XL Plasma Spray~~

~~Gun — Best~~

~~Maintenance~~

~~Practices~~

*Oerlikon Metco*

*Coating Services*

*saves time with*

*Quentic Surface*

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## Sulzer Metco

### *One - The First*

*Thermal Spray  
Coating Machine*

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Sulzer Metco  
Thermal Coating  
System ~~Board of  
Trustees Study  
Session June 4,  
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spray welding  
Sulzer Metco 5P-  
**II Oerlikon**  
**Surface**  
**Solutions -**

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Creating a world

technology

leader - under

one roof *Heavy*

*Equipment*

*Overhaul*

*Crankshaft*

*Coating by HVOF*

- *Progressive*

*Surface* ~~SPRAY~~

~~WELDING~~ Metal

Spray Repair of

Bearing Journal

~~Thermal Spray~~



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~~Coatings: HVOF~~

~~Process~~

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FLAME SPRAY GUN

| ZINC SPRAY GUN

| METALIZING GUN

**Plasma Jet**

**Romania: HVOF**

**thermal spray**

Metallisation -

Thermal Spray

Aluminium (TSA)

of footbridge

with flamespray

MK73 Flame Spray

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~~Gun FLAME SPRAY~~

*Thermal Spray*

*Introduction*

*MultiCoat Pro -*

*Advanced Thermal*

*Spray System*

*Platform*

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Oerlikon Surface

Solutions~~Sulzer~~

~~Metco~~

~~Triplex.mpg~~

Oerlikon Metco

4R Electric Arc

Wire Feed

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~~Surface One~~

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~~Machine 360 VR~~

**Sulzer Metco**

**Metal Spray Gun**

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### HVOF (High Velocity Oxy-Fuel) Materials Guide

Introduction  
Sulzer Metco offers a broad product portfolio of materials for the HVOF process. These materials are specially

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### Materials Guide

formulated and optimized to produce high quality coating results for HVOF applications, and in particular, for use with Sulzer Metco Diamond Jet® coating systems.

Coatings of these materials

# Online Library Sulzer Metco Materials Guide solve a variety of tough surface

~~Sulzer Metco  
HVOF Materials  
Guide — Sianco~~  
With few  
exceptions for  
OEM specifica-  
tions, the  
powder materials  
in this guide  
and the  
associated

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ma- terial data sheets reflect nominal pow- der particle size distributions such that the majority of the powder by weight is within the stated size range for that product, with only a small

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amount being  
coarser or  
finer.

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Materials Guide  
Issued February  
2006 SULZER  
Sulzer Metco  
Thermal Spray



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Introduction

Sulzer Metco is a world-class, The spraying system equipment was supplied by Sulzer METCO, Thermal spraying equipment should be operated in a safe and Guide Bar Lead Screw Spray Booth.

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~~Thermal Spray~~

~~Equipment Guide~~

Braze Materials  
Guide

Introduction

Sulzer Metco is  
a world-class  
manufacturer and  
supplier of high-  
temperature  
brazing

materials for a

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wide range of  
joining and  
fastening  
applications  
Many of our  
brazing alloys are  
available in a  
variety of  
forms, including  
powder, paste,  
adhesive or non-  
adhesive

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Copper based materials are used in aerospace and industrial abradable coating applications as a protective, clearance control surface for rotating titanium blades to cut into or

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as a labyrinth  
seal coating  
against 17-4 PH  
steel or Inconel  
knife edges, at  
services  
temperatures up  
to 650 °C (1200  
°F).

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Salutation.

First name. Last  
name. E-Mail.

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Equipment Guide  
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Thermal spray  
equipment Only  
Oerlikon Metco  
can offer  
equipment  
solutions for  
all thermal  
spray processes.  
And with such a  
broad selection,  
we have just  
what you need  
for your  
application.

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Proven and  
reliable,  
Oerlikon Metco  
has the largest  
base of  
installed  
equipment around  
the world.

~~Thermal spray  
equipment guide  
— Balzers,  
Metco, AM,  
Barmag . . .~~

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Thermal Spray

Materials Guide

V2017.04 (EN)

(5,00 MB , PDF-

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Information on

the REACH

Regulation

V2015.07 (EN)

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Switzerland

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~~Balzers, Metco,~~  
~~AM, Barmag,~~  
Neumag  
Nickel graphite  
materials with  
75 wt% nickel

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### Materials produce

abrasable  
coatings that  
are cut by bare,  
untipped  
titanium blades  
and knife edges.  
Depending on the  
application,  
spray parameters  
can be designed  
to produce  
coatings with  
varied graphite

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Spray Materials  
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Oerlikon Metco 5  
Every successful  
thermal spray  
solution starts  
with the right  
ma-terial choice  
Oerlikon Metco  
is a world-class  
materi-als

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Braze Materials

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### Materials Guide

Introduction

Sulzer Metco is a world-class manufacturer and supplier of high-temperature brazing materials for a wide range of joining and fastening applications.

Many of our

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~~Materials Guide~~  
Brazing alloys are

available in a variety of forms, including powder, paste, adhesive or non-adhesive tape, sheet, ribbon and preforms. Consult with your Sulzer Metco sales

~~Brazing and Pack~~

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## ~~Materials~~ Guide

Our filler metals are designed to meet most high temperature braze processing needs. A diverse portfolio designed with your needs in mind: Nickel-, cobalt-, and

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iron-based  
filler metals  
for high  
temperature  
joining  
processes.

Expert technical  
support and  
filler metal  
advice. Braze  
powders  
manufactured  
using dry gas  
atomization for

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high-quality,  
consistently  
homogeneous  
materials that  
are oxide-free.

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~~Because life is~~

~~fluid — flow~~

~~control and~~

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exceptions for  
OEM specifica-  
tions, the  
powder materials  
in this guide  
and the  
associated  
Oerlikon Metco  
ma- terial data

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sheets reflect nominal powder particle size distributions such that the majority of the powder by weight is within the stated size range for that product, with only a small amount being coarser or



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