

1959 Bridgeport Milling Machine Manual

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Removal of motor on a variable speed head Turn the spindle on and crank the RPM's down to the lowest RPM Shut off the spindle disconnect the power to the machine Remove the drum switch from the left side of the machine Underneath the motor is a half moon shaped cover. Take out the three 10-32 screws that hold the cover on.

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This manual covers installation, operation, maintenance, and parts list for Bridgeport Series I milling machines with serial numbers ending with the letter "M". The machine serial number is located on the front of the knee. If the machine serial number does not end with the letter "M", refer to the latest version of manual M-0009500-0450.

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Bridgeport manual milling machines have come in many types and sizes over the years, including (but not limited to) the C head (original), R head (heavy duty C head), M head, J head (and high speed, 5440 RPM version), 2J1 1/2 head (1.5 HP Vari-Speed), 2J2 (2HP Vari-speed), and Series II head (4HP Vari-speed). All of the heads offer variable speeds, the earlier ones via a step pulley (cone ...

ILLION Industrial Services is pleased to announce this brand new renovation manual which is written specifically for the Bridgeport 2J variable speed mills. If you are planning on refurbishing your Bridgeport Series 1 "2J" or "2J2" Mill or if you are out in the market looking for a good used Bridgeport, then this manual is a great place to start. " A Guide to Renovating the Bridgeport 2J Variable Speed Milling Machine " ; our 152 page soft-cover shop manual, is fully illustrated with over 400 B&W photographs and diagrams, plus step-by-step instructions for disassembling, cleaning, reassembling and adjusting all of the critical components of the variable speed 2J milling machine. The manual also illustrates the difference in the various models and provides guidance for evaluating a used machine before you purchase. Bridgeport never produced a full blown maintenance manual for their mills so this is the closest you will come to a step-by-step guide. The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without the use of our reading glasses. The instructions are simple and easy to follow... no prior machinery renovation experience is required. Though the Bridgeport is an industrial machine, it is well suited for the home garage shop or small business and the task of locating one, getting it home and placing it back in service is not as expensive or challenging as you may think. Let us show you how. If you are interested in the original Bridgeport J Head (the Step-Pulley model), please check out our other books.

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